



GAS	MEASURES	APPLICATION
OXYGEN	TRACE PPM	PROCESS CONTROL QUALITY

### SENSING TECHNOLOGY



### KEY APPLICATIONS

- Glove boxes
- Heat treating
- Solder reflow ovens
- Industrial gas production\*

## NEXT GENERATION COULOMETRIC OXYGEN ANALYZER DESIGNED SPECIFICALLY FOR USE IN A DIVERSE RANGE OF INDUSTRIAL APPLICATIONS

### UNRIVALLED PERFORMANCE

- MonoExact DF-150E O<sub>2</sub> LDL  
0-100: 50 ppb  
0-1000: 250 ppb  
0-10,000: 2.5 ppm
- 5-year coulometric sensor warranty
- Non-depleting coulometric sensor
- Stab-El™ coulometric sensor now standard

### FLEXIBLE

- Optimized for process control and product qualification applications
- Compact footprint for simple integration
- Compatible with DF-150E platform, including hardware wiring inputs and gas inlets
- 4-20mA and 0-10V DC analog output options<sup>†</sup>
- Battery and pump options available but, not in same analyzer<sup>††</sup>
- External gas filter now mountable on the back of the analyzer (PN 222931)<sup>†</sup>

‡ Not for use with flammable samples

\* Analyzer for use with flammable samples shall be configured with stainless steel inlet and outlet plumbing only

† Configuration dependent

### EASY TO USE

- 5-inch high-brightness touchscreen and intuitive icon driven touchscreen user-interface
- 6 user ranges available with each sensor offered
- Servomex proprietary software makes reporting and parameter control simple

### LOW COST OF OWNERSHIP

- No sensor zero calibration required
- Minimal training requirements
- Downloadable system file log and diagnostics means we can assess issues and upgrade remotely

### BENCHMARK COMPLIANCE

- In compliance with Low Voltage, EMC, CE and CSA applicable directives
- Manufactured by Servomex - over 60 years' experience innovating, and pioneering gas analysis and thousands of units used in the field every year

For more information please contact us  
Visit [servomex.com/contact](http://servomex.com/contact)



# PRODUCT OVERVIEW

## SERVOPRO MonoExact DF150E

SAFE AREA

### A NEW ANALYZER PLATFORM, OPTIMIZED FOR IG CUSTOMERS

IG customers requiring accurate process control and product qualification rely on the precision measurements provided by Servomex's DF and SERVOPRO analyzers. MonoExact DF150E forms part of Servomex's next-generation industrial analyzer platform, which advances and standardizes a complete, integrated IG analysis capability through the latest innovations in software, hardware and sensor design. By delivering the same high-quality measurements and ensuring backwards compatibility with previous analyzers, customers get new control and maintenance benefits – while training requirements are minimized, re-testing and re-qualification problems are avoided, and products meets the high standards of global supply agreements.

### AN UPGRADED SENSOR FOR REDUCED MAINTENANCE

At the heart of the MonoExact DF150E is Servomex's Hummingbird Coulometric sensor, which builds on the original DF Coulometric sensor's accurate trace measurements. Significant design improvements have been made that reduce analyzer downtime.

### OPERATION HAS NEVER BEEN EASIER

The MonoExact DF150E is built around Servomex's new advanced user interface, which offers immediate hands-on control via a high brightness touchscreen display. Intuitive to use, Servomex's software is optimized for a simple user journey, with the touchscreen GUI making reporting or adjusting control parameters effortless. Standard 0-10V output with optional 4-20mA available to export rich data to a control system, managing gas analysis has never been easier.

### USEFUL LINKS



P8TDSMED150E Rev. 2 Date: 12/22

*These analyzers are not intended for any form of use on humans and are not medical devices as described in the Medical Devices Directive 93/42EEC.*

**Please note:** Whilst every effort has been made to ensure accuracy, no responsibility can be accepted for errors and omissions. Data may change, as well as legislation, and you are strongly advised to obtain copies of the most recently issued regulations, standards and guidelines. This document is not intended to form the basis of a contract.

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# TECHNICAL DATA SHEET

## SERVOPRO MonoExact DF150E



### SPECIFICATIONS

<b>SAMPLE GASES</b>	H <sub>2</sub> , He, CH <sub>4</sub> , CO, N <sub>2</sub> , Ar and a host of fluorocarbons and slightly acidic HP gases*
<b>TECHNOLOGY</b>	Coulometric electrochemical cell
<b>PERFORMANCE</b>	
Gas measured	O <sub>2</sub> trace (ppm)
Range	0-100, 0-1000 or 10,000ppm
Intrinsic error (accuracy)	0-100ppm: ±5% of the reading or ± 50 ppb, whichever is greater 0-1000ppm: ±5% of the reading or ± 250 ppb, whichever is greater 0-10,000ppm: ±5% of the reading or ± 2.5 ppm, whichever is greater
Response time (T <sub>90</sub> )	~30 seconds at 0.50l/min
Zero drift/month	Negligible
<b>SIGNAL OUTPUTS/INPUTS</b>	
Analog outputs	Isolated 4-20mA DC output or isolated 0-10V DC output, which jam at 0, 2, 4 or 21.5mA
Output range	6 preassigned adjustable ranges across each full sensor range
Fault status signals	Over 30 different fault statuses being self-monitored which are recorded within the system files and report if tripped to the analyzers home screen
Alarms	Up to 2 audible / visual concentration alarms, a choice between alarms are concentration flow, temperature and span reference†
Relay contacts	Up to 2 independently assigned contacts rated at 1.0 amp and up to 30V DC or AC†
<b>SAMPLE CONDITION</b>	
Gas	Sample must be oil free, non-corrosive and non-condensing (can handle slightly acidic gases)
Gas temperature	0°C to +45°C (+32°F to +113°F)
Particulate size	Filtered to 2µm
Maximum dew point	+5°C/+9°F below minimum ambient
Zero gas	5 or 5.5 9s pure N <sub>2</sub> is preferable
Span gas	Optimal linearity achieved when calibrated between 40-80% of full range
Sample pressure	Flow driven: 1.4 - 6.9 kPa; 0.014 - 0.07 bar; 0.2 - 1 psig Pressure driven: 172.36-310.26 KPa; 1.72-3.10 bar; 25-45 psig Max sensor cell: 34.5 kPa; 0.35 bar; 5 psig
<b>OPERATING ENVIRONMENT</b>	
Temperature	0°C to +45°C (+32°F to +113°F)
Relative humidity	95% relative humidity, must be a non-condensing environment
Warm up time	New electrolyte 60 min, after that only the residence time for sample to reach sensor
Max altitude	6,500 ft. or 2,000m above sea level

\* Analyzer for use with flammable samples shall be configured with stainless steel inlet and outlet plumbing only

† Configuration dependent

The performance specification has been written and verified in accordance with the international standard IEC 61207-1:1994 "Expression of performance of gas analyzers"



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PHYSICAL	
Size	205mm (8.0") Wide x 193mm (7.6") Height x 240mm (9.5") Deep (without handle and feet)
Weight	4.3kg (9.5lbs)
Mounting	Benchtop, panel mount, 19" rack mount, dual 19" rack mounting
Supply voltage	100-120Vac or 220-240Vac, 50/60Hz
Storage temperature	0°C to +45°C (+32°F to +113°F)
Sensor storage conditions	We recommend that the analyzer be operated as intended, within 6 months of delivery

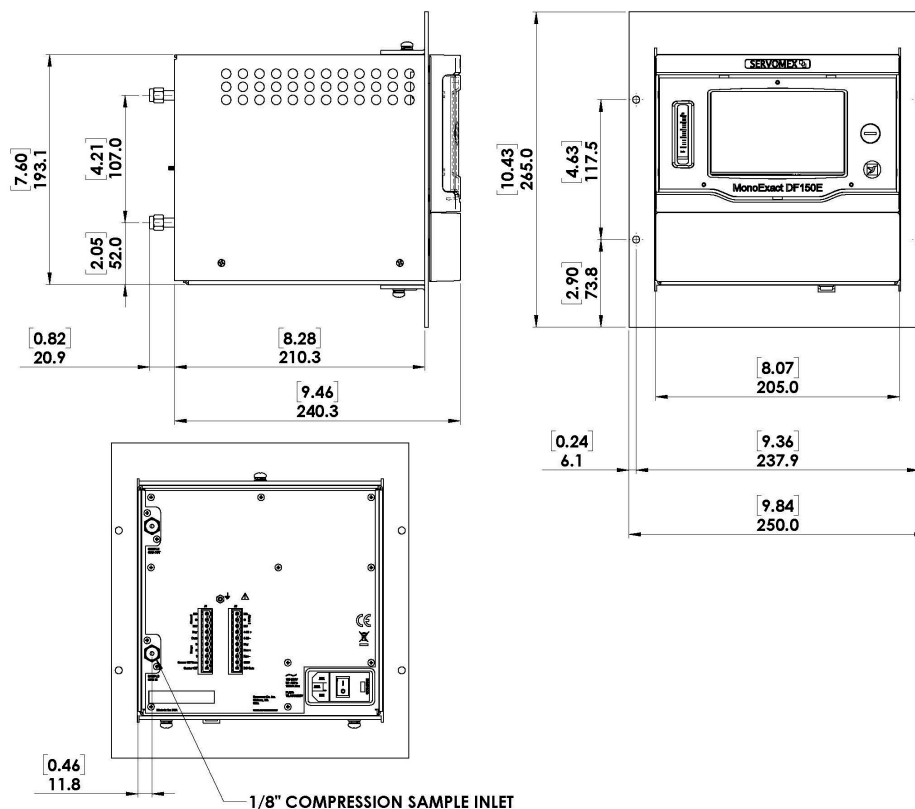
## SAMPLE WETTED MATERIALS

ANALYZER FITTED WITH	316L stainless steel, PFA and Acrylic
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## COMPLIANCE

EC DIRECTIVES	This product complies with the EMC Directive, the Low Voltage Directive, and all other applicable directives.
ELECTRICAL SAFETY	Electrical safety to IEC 61010-1 and CSA Certified; EU EMC and Low Voltage Directive Rated for "Overvoltage Category II" and "Pollution Degree 2"

## DIMENSIONAL DRAWINGS



Dimensions shown in millimetres  
(dimensions in square brackets are in inches)



# > WE'RE READY TO HELP

WHATEVER YOUR GAS ANALYSIS REQUIREMENTS, WHEREVER YOU ARE

PBTDSMEDF150E Rev. 2 Date: 12/22

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